

AMENDMENT NO. 1 FEBRUARY 2016
TO
IS 453 : 1993 SPECIFICATION FOR DOUBLE —
ACTING SPRING HINGES

(Third Revision)

(Page 2, clause 9.2) — Insert the following new clause at the end:

‘9.3 The weight of the door for carrying out performance test as per **9.2** shall be as specified below:

<i>Size of the Hinges, mm</i>	<i>Weight of the Doors, kg (Max)</i>
75	12
100	20
125	30
150	40 ‘

(Page 3, Fig. 1) — Insert the following new note at the end:

NOTE:

- a) Spring dia is 2.5 mm, *Min.*
- b) No. of CSK holes to suit wood screw No. 10 in zig-zag manner is 4, *Min.*
- c) Flap thickness for 100, 125 and 150 is 1.6 mm, *Min.*
- d) Spring shall be self coloured, lubricated and well-greased.